<p style="color:red">Sample Multi-Process Blank Form</p>

WELDER, WELDING OPERATOR, OR TACK WELDER QUALIFICATION TEST RECORD

Name		OPTIONAL PHOTO ID	Test Date		Rev.
ID Number			Record No.		
Stamp No.			Std. Test No.		
Company			WPS No.		
Division			Qualified To		

BASE METALS	Specification	Type or Grade	AWS Group No.	Size (NPS)	Schedule	Thickness	Diameter
Base Material							
Welded To							

VARIABLES	Actual Values		RANGE QUALIFIED	
Type of weld joint				
Base metal				

	Groove	Fillet		Groove	Fillet
Plate Thickness					
Pipe/Tube Thickness					
Pipe Diameter					

Welding Process							
Type (Manual/Mach./Auto./Semi.)							
Backing							
Filler Metal AWS Spec.							
AWS Classification							
F-Number							
Position							
Groove–Plate & Pipe >=24"							
Groove – Pipe < 24"							
Fillet – Plate & Pipe >=24"							
Fillet – Pipe < 24"							
Progression							
GMAW Transfer Mode							
Single or Multiple Electrodes							
Gas/Flux Type							

TEST RESULTS

Type of Test	Acceptance Criteria	Result	Remarks

CERTIFICATION

Test Conducted by	
Laboratory	
Test number	
File number	

We, the undersigned, certify that the statements in this record are correct and that the test welds were prepared , welded, and tested in accordance with the requirements of Clause 4 of AWS D1.1/D1.1M (_____) Structural Welding Code-Steel.

Manufacturer or Contractor _____   Authorized By_____

Date_____